



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4149-041
Job Sheet 169873



Part No: D4149-041

Job Qty: 10 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 1/10/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/9/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	10 pcs		1/10/18	0.00	2.49	Small Fab-6		
110	QC	10 pcs		1/10/18	0.00	0.00	QC5		
120	Packaging	10 pcs		1/10/18	0.00	0.00	Packaging3-2	57639	
130	QC21-SA	10 Ea		1/10/18	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation 5019391 (16x)	AN3C12A 5000531 6x	20	298	0	0
	AN4C13A 5027726	30	356	0	0
	D3910-1 5026855 10	10	30	0	0
	D4091-1 5007882 6x	10	61	0	0
	D4149-1 5011441 16x	20	16	0	0
	D4149-3 5025832 10x	10	15	0	0
	D4149-5 5025837 10x	10	21	0	0
	MS20615-4M18 5016898	30	290	0	0
	MS21043-3 5016882	20	1,105	0	0
	MS21043-4 5016503	30	1,267	0	0
	NAS1149C0332R 5019380	40	5,148	0	0
	NAS1149C0432R	60	2,287	0	0
	5025742				

Part Specifications

Specifications could not be found.

Plex 1/3/18 10:43 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Date: _____		Step #: _____		Slide tube ☐ Cross tube ☐		Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Rec/Store/Packaging ☐ Supplier ☐ Other ☐	
Description Work Order Device		Suspect		MRB (QSI042) Approval			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			

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DART AEROSPACE
S030658
Aft Crosstube Lug Assembly

D4149-041
Start up Operation

Mfg Date: 01/10/18
Job No: 169873

PART NO:
Revision:
Operation:
Change No:

Root Cause	
Environment	No Re-verification
Design	Operator
Doc/Data	Offset/Setup
Equip/Tooling	Supplier
Handling/Pre	Training
Material	Use for Testing
Internal Transport	Poor Information
Tribal Knowledge	Rushing
LOA	Product Improvement
Substation	Process Improvement
Past Expiry Date	Manufacturing Process
Misidentified	Past Due

Marks/Chatter

OTHER :

JRY	
Power Loss/Surge	Positioned Wrong
Folio/Program	Outside Dimensions
Grain	Over/Under tolerance
Weld	Part Incorrect
Wrong Stock Pulled	Part Lost/Missing
Out of Sequence	Part Moved
Off-set	Drawing
Mislabeled	Finish
Fit/Function	Misread
Misaligned/off center	Turning Sequence